

Fluid Optimization Workflows for Highly Effective Automotive Development Processes (FLOWHEAD)

WORKFLOW EXAMPLE FOR NON-PARAMETRIC SENSITIVITY BASED ITERATIVE TOPO AND SHAPE OPTIMIZATION LOOPS

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FE-DESIGN GmbH, Munich, March 26th, 2012



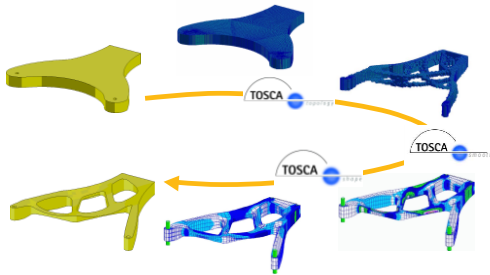
Overview

- Introduction / Review
- WP2 / Demonstrator Framework
- Topological optimization loop
- Shape optimization loop
- Summary and Future developments

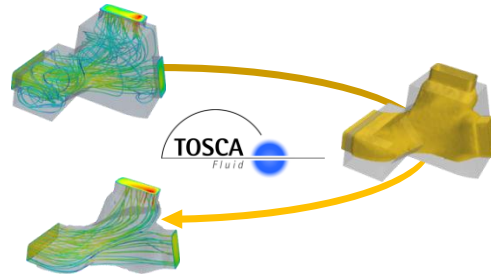
FE-DESIGN

the optimization company

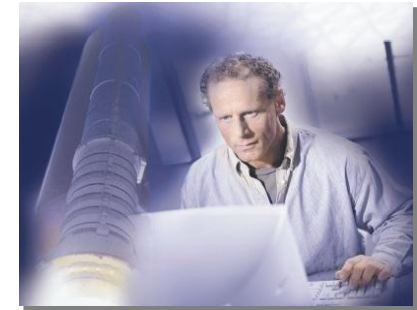
TOSCA Structure



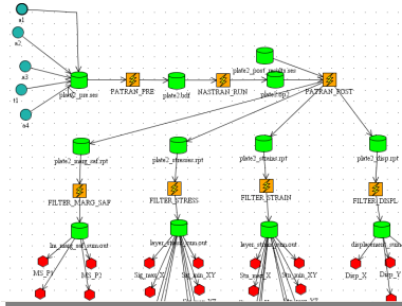
TOSCA Fluid



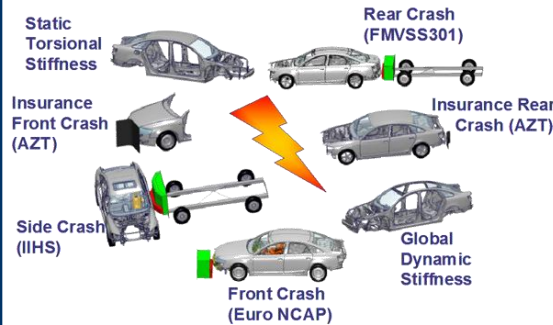
Customization



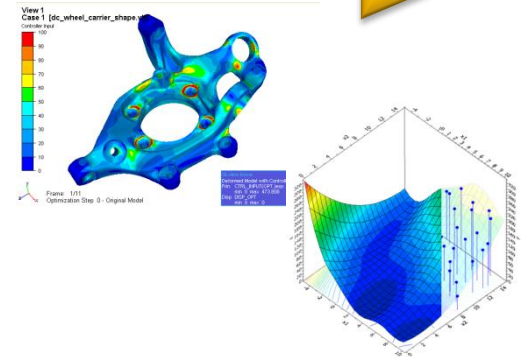
Software Development and Engineering Services



Process Automation

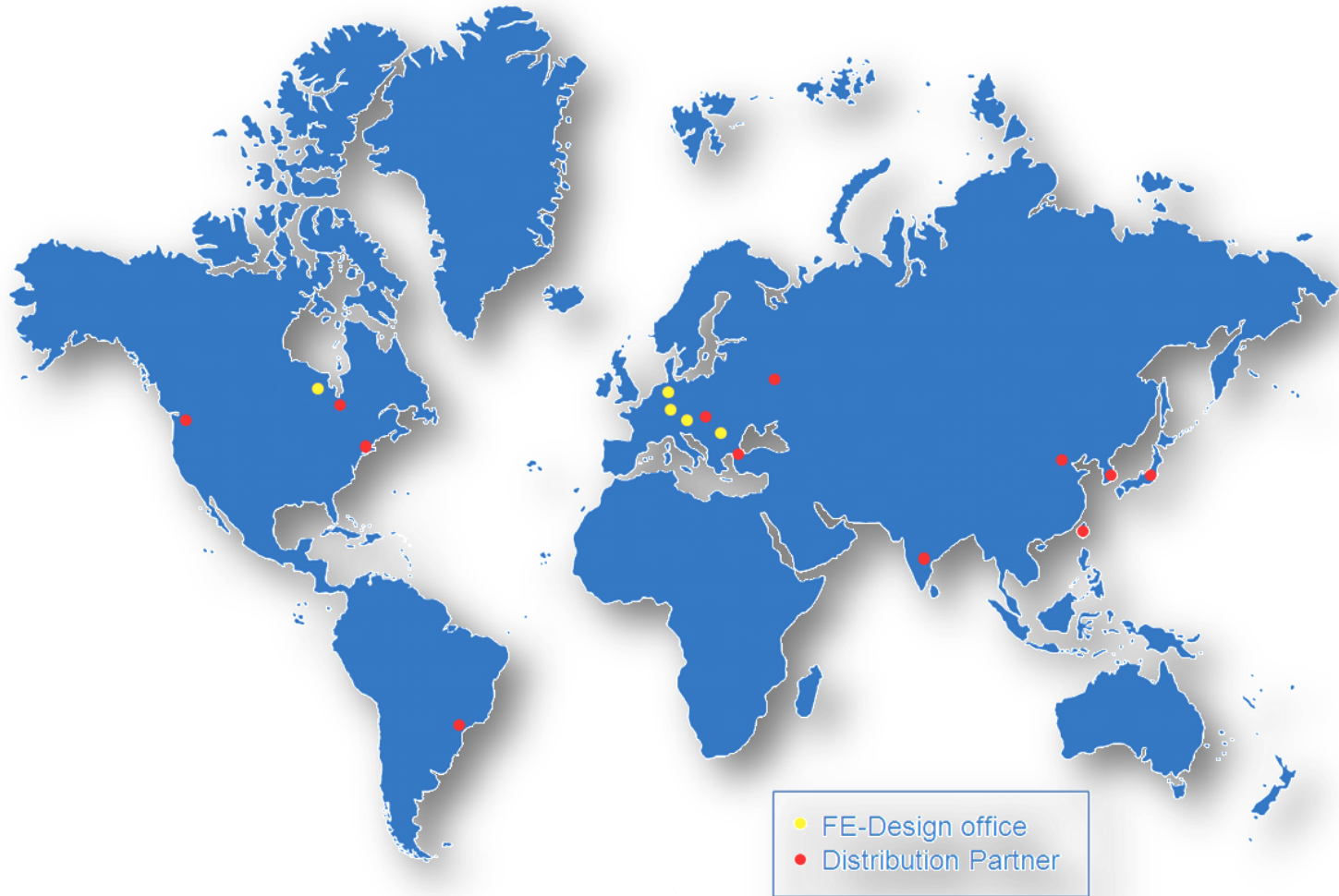


Multidisciplinary Optimization



Visualization/Evaluation

FE-DESIGN: Locations and Partners



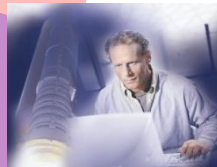
FE-DESIGN

Your Partner for Optimization

Support
and
Coaching

FE-DESIGN combines development and engineering
of optimization-methods

FE-DESIGN has the ability to deliver best solutions for
our customers, benefiting from multi years of experience



Our customers improve their
optimization processes continuously due to a
permanent know-how-transfer with FE-DESIGN

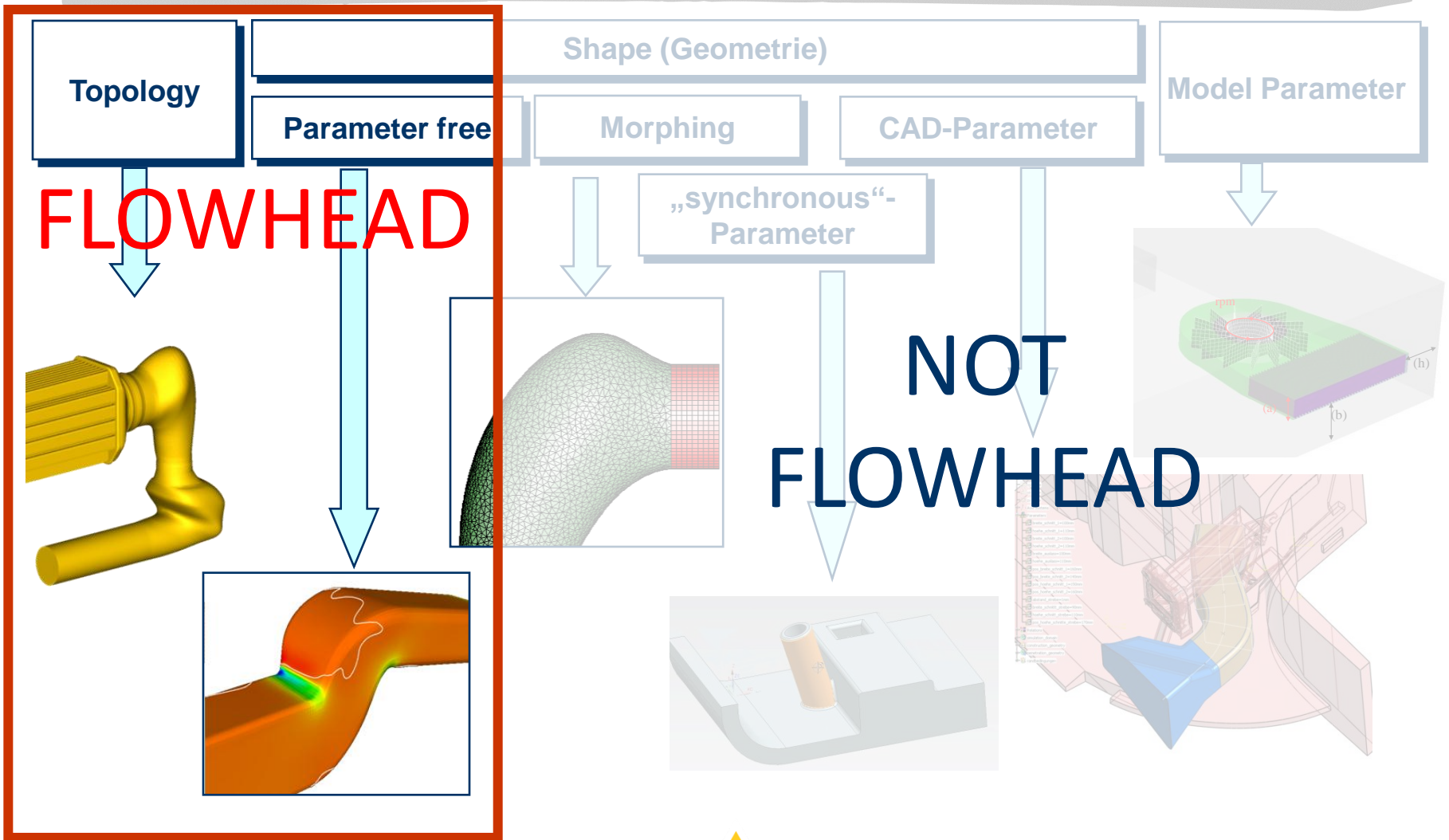
Engineering,
Services,
Customization

Customers leverage FE-DESIGN's knowledge,
embedded in long-term business relationships

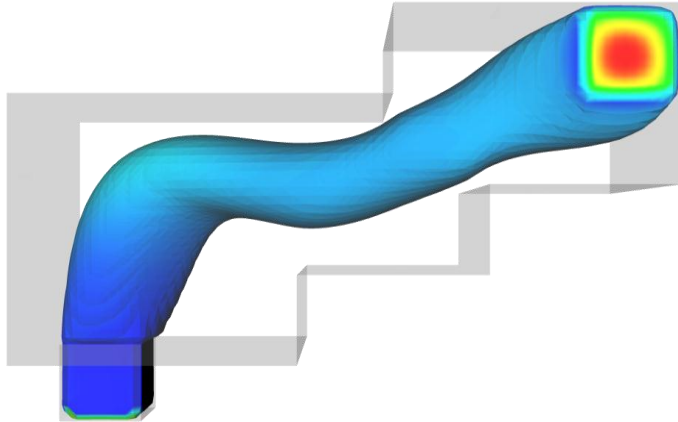


Software-
Development

Parameterization technologies for geometry – CFD Examples



Retrospect - What will be the result of FlowHead ?



- Sensitivity based design optimization
- Multi criteria optimization
- Optimization with respect to manufacturing constraints

Challenges to get optimization “used” in the **industrial development process**

- Optimization processes have to fit into the PDP
- The designer / engineer has to be guided through the optimization
- The approach should be easy to use and stable

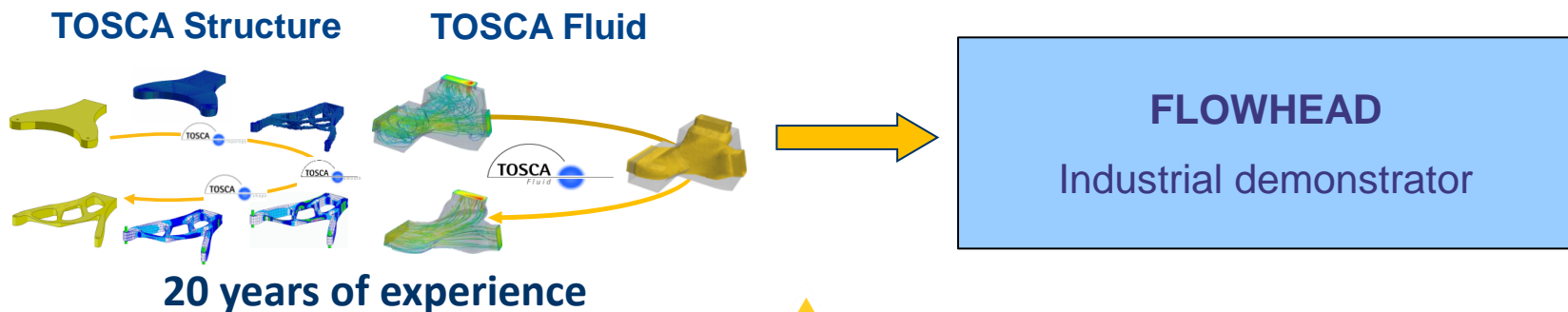
Retrospect – “Software view”

Even more challenges and things to think of ...

- Sensitivity filtering
 - Different algorithms for shape and topology optimization
- Optimization algorithm
 - In FLOWHEAD we use MMA but an interface to integrate other algorithms should be present
- Result extraction and smoothing
 - Creating closed surfaces from topological optimization results
- Mesh treatment during shape optimization
- ...

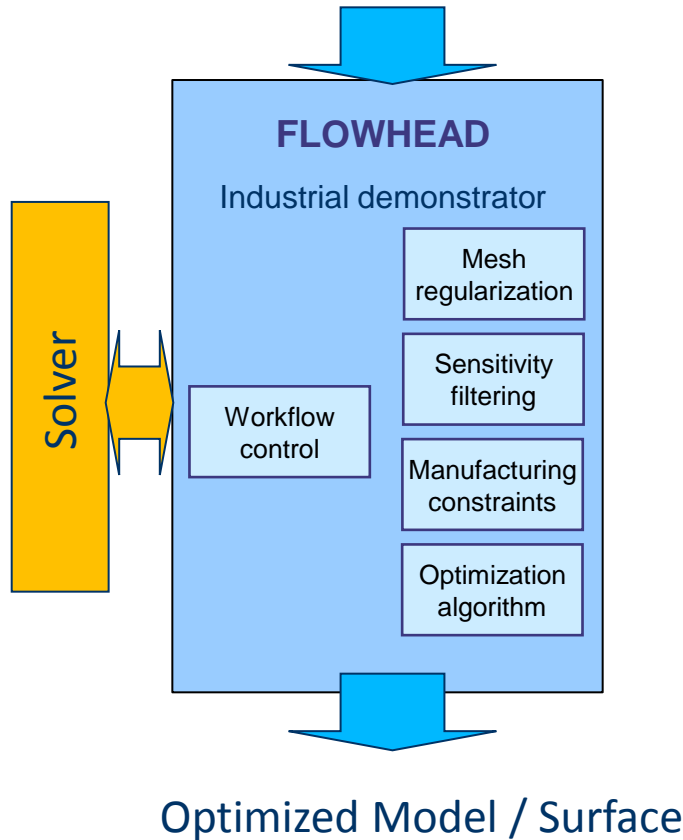
Retrospect – “The users view”

- An optimization tool has to be user-friendly
- An application in a large production cluster environment has to be stable – especially regarding clean up
- Real problems are in general very big and we need parallel applications to deal with them
- There are different optimization methods and we do not want to use a specialized tool for each of them
- There are a several software products in the PDP and we need to think about interfaces and easy ways for data transfer



Demonstrator Framework - Advantages

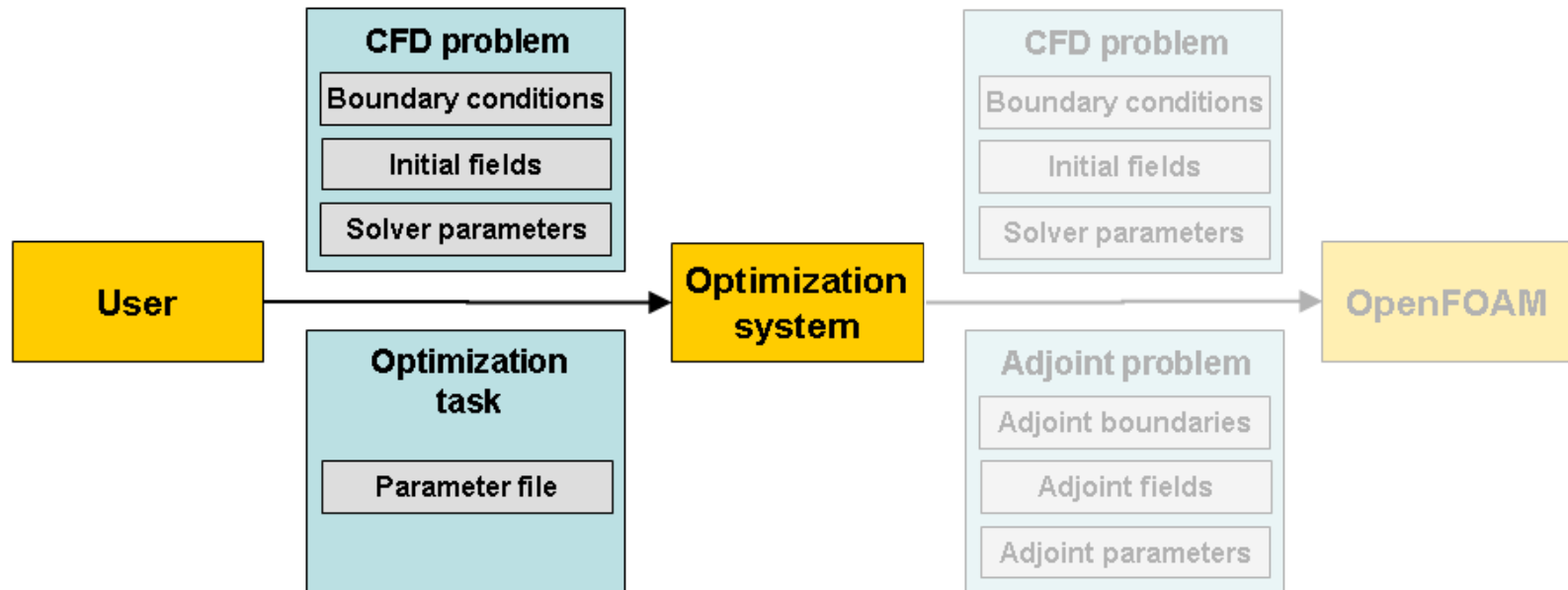
Ready-To-Run CFD Model
Optimization Definition



- Adaptable optimization
- Workflow Simplifies testing and validation
- Modules can be developed separately
- Partners can develop modules for the framework
- Defined interfaces
- **Sustainable architecture**

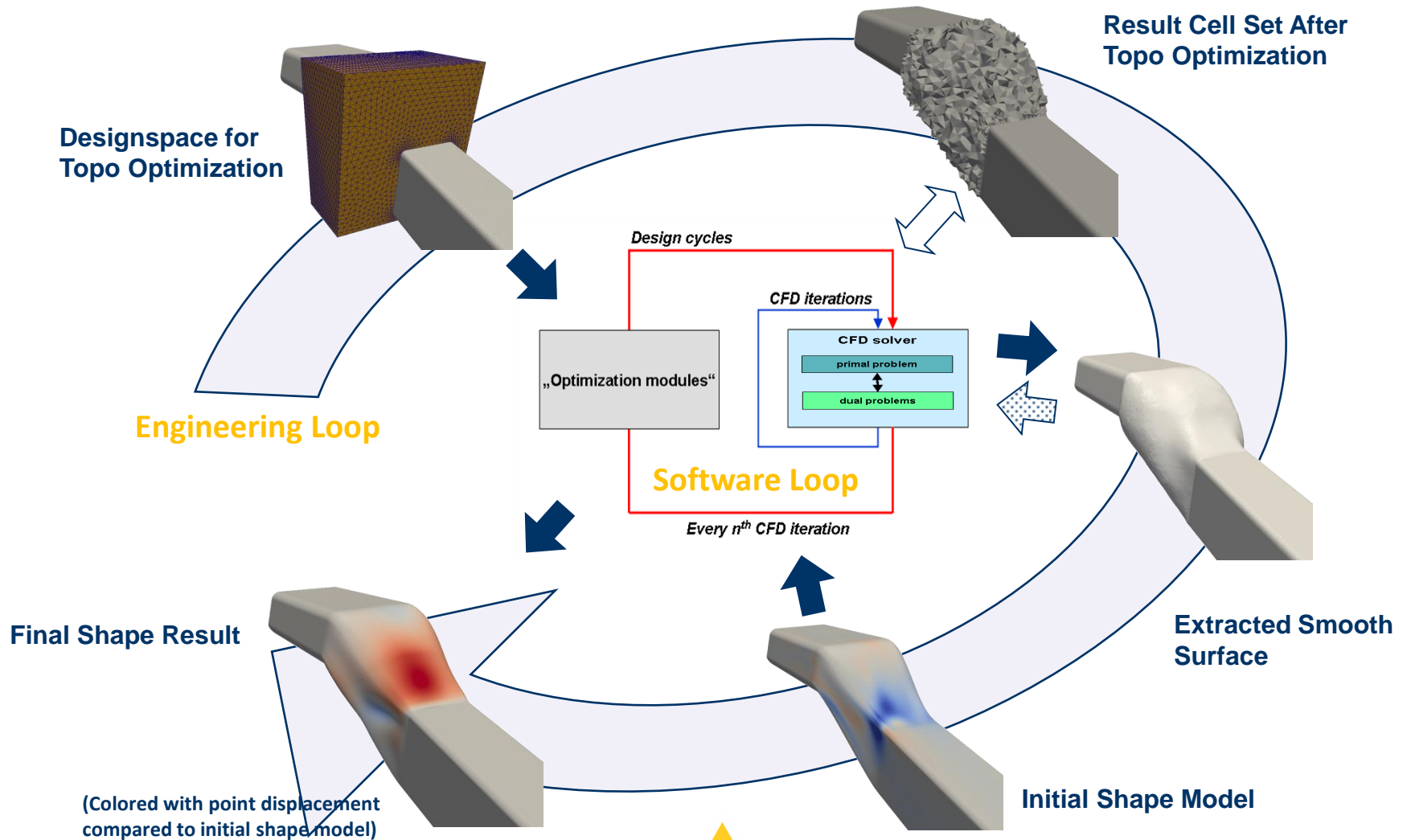
Demonstrator Framework - User friendliness

Continuous Adjoint



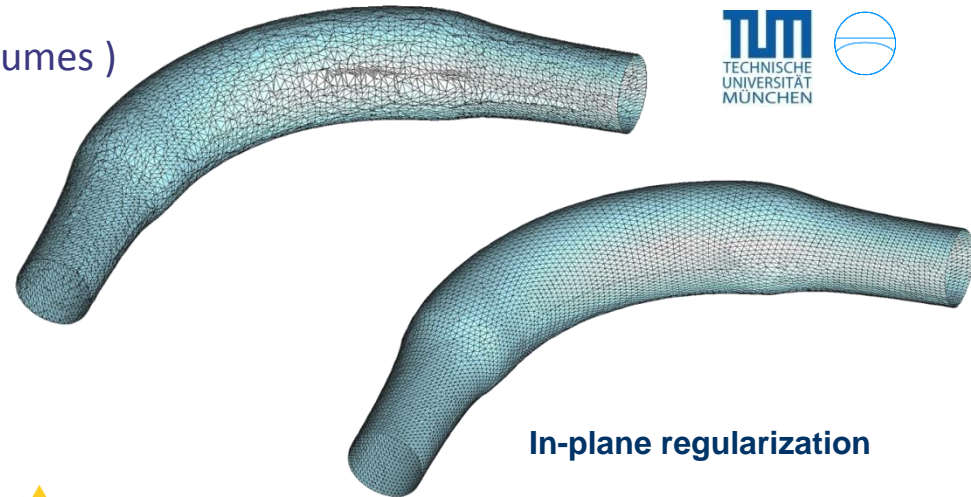
- User wants to specify CFD problem and the optimization task
- Optimization system has to create necessary adjoint problem(s)

Demonstrator Framework – Possible Optimization Loop



Demonstrator Framework – Capabilities

- Different optimization algorithms
 - ▶ Steepest descent (unconstraint)
 - ▶ MMA - Method of moving asymptotes (constraint + unconstraint)
- Different filter and regularization methods available
 - ▶ In-plane regularization (TU München)
 - ▶ Out-of-plane filtering (TU München)
 - ▶ Laplace regularization
 - ▶ Sigmund filter (for surfaces and volumes)
 - ▶ Design - Nondesign transition filter



Demonstrator Framework – Objective function and constraints

- Cost functions can be used as objective function

$$\min(f(x))$$

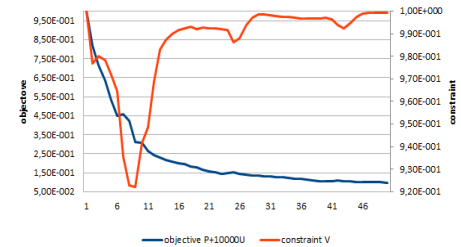
- Cost functions can be used as constraints

$$g(x) \leq g^*$$

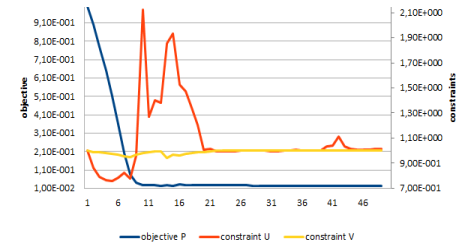
- Cost functions can be combined

$$f(x) = a * f_1(x) + b * f_2(x)$$

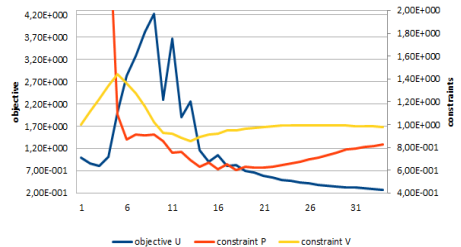
Objective
 $\min(\Delta P + c_1 * U)$
Constraint
 $V \leq c_2 * V_0$



Objective
 $\min(\Delta P)$
Constraints
 $U \leq U^*$
 $V \leq c_2 * V_0$

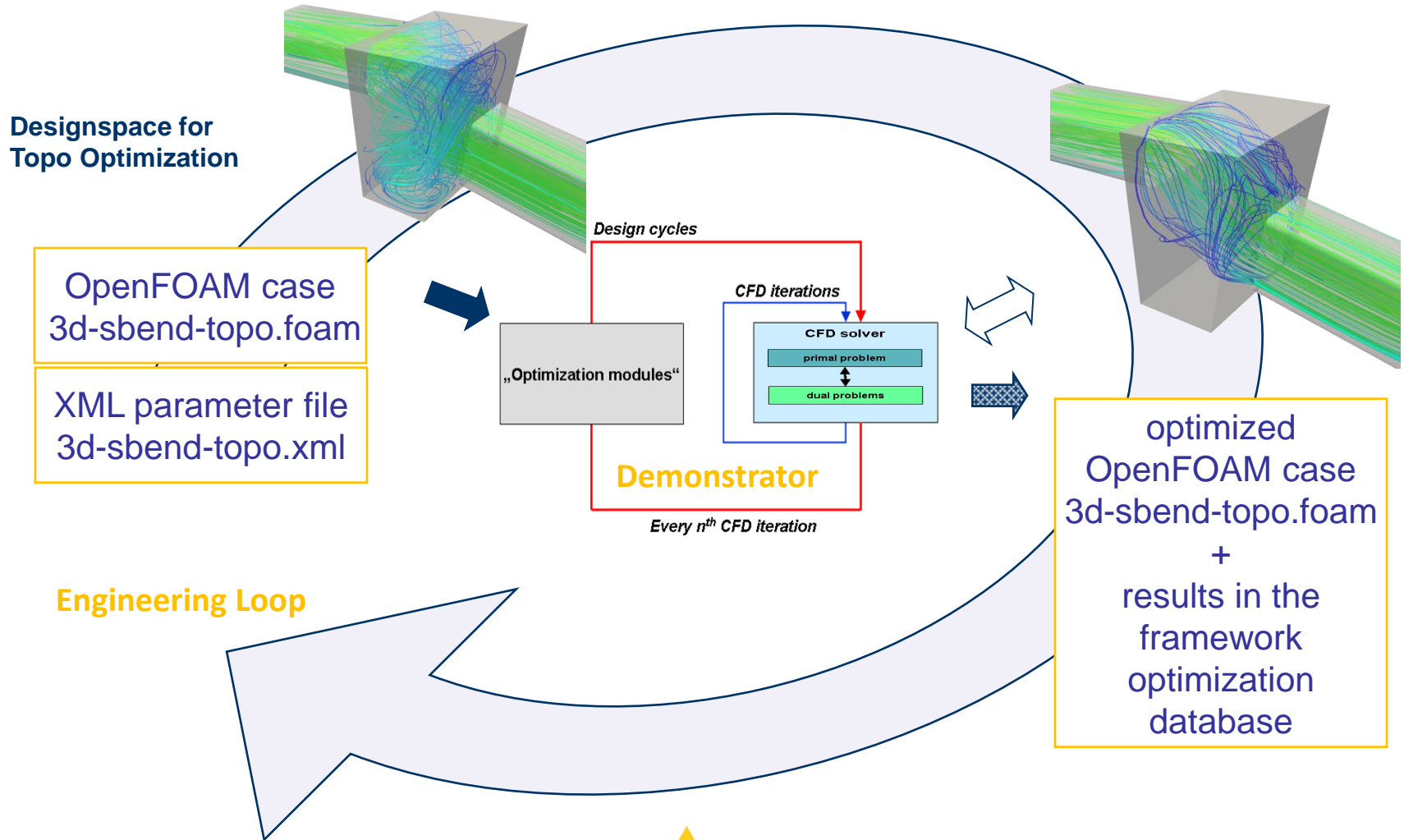


Objective
 $\min(U)$
Constraints
 $\Delta P \leq P^*$
 $V \leq c_2 * V_0$



U – Uniformity
 V – Volume
 ΔP – Total Pressure Loss

Demonstrator Framework – Topology optimization



Topology optimization - VW Topo Example

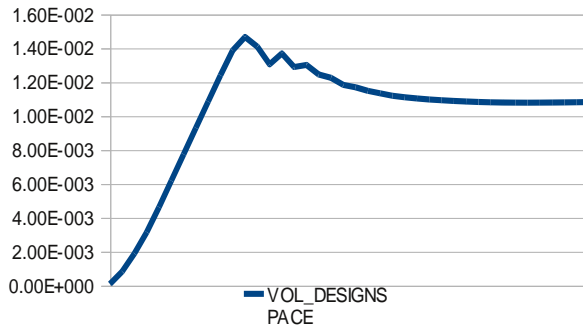
~ 5 Mio Cells
Re ~ 10e-4

Design Space Model

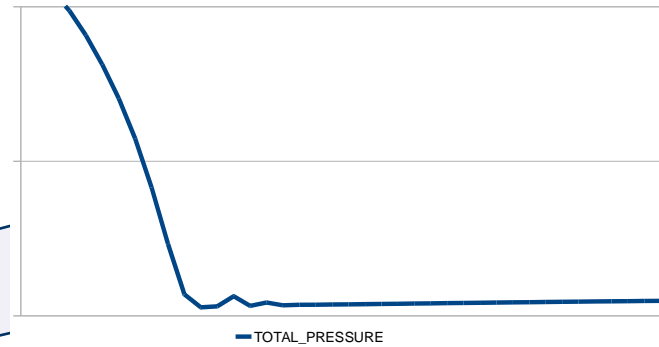
Engineering Loop

Sedimentation Information

alpha

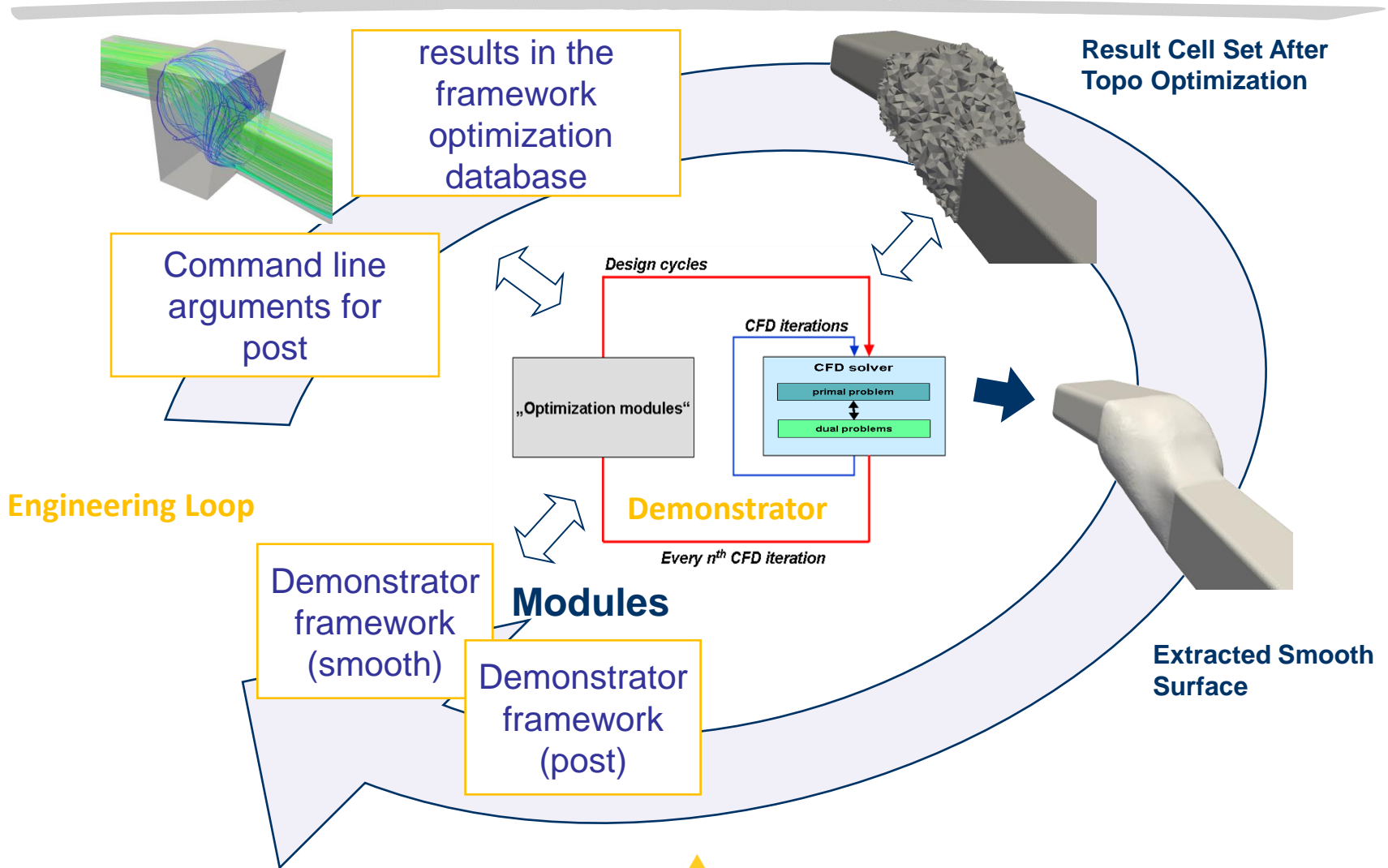


Volume Constraint



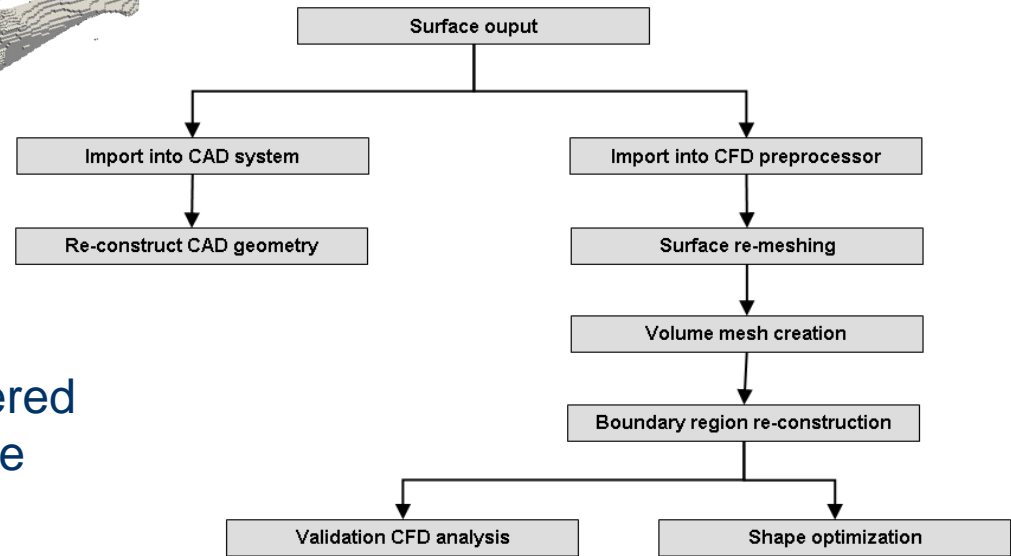
Objective Function

Demonstrator Framework – Result extraction

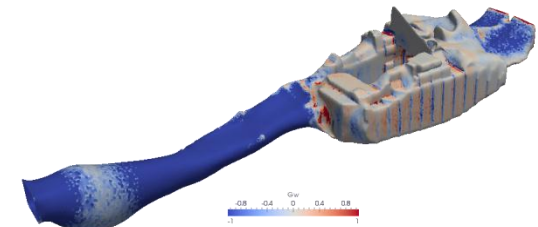
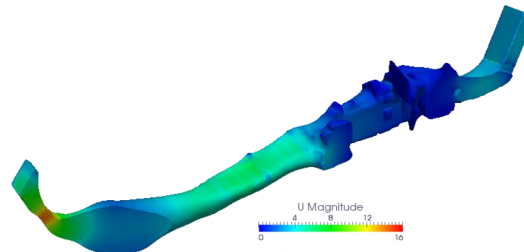


Topology optimization - VW Topo Example

Final Cell Subset After Optimization

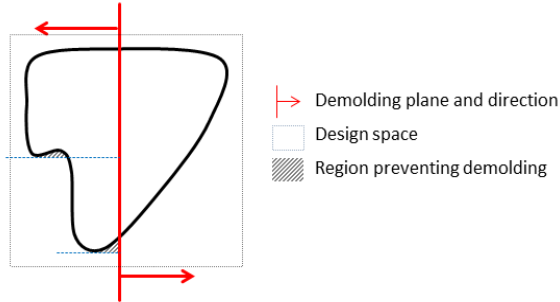


The cell set has to be transferred into a closed smooth surface representation

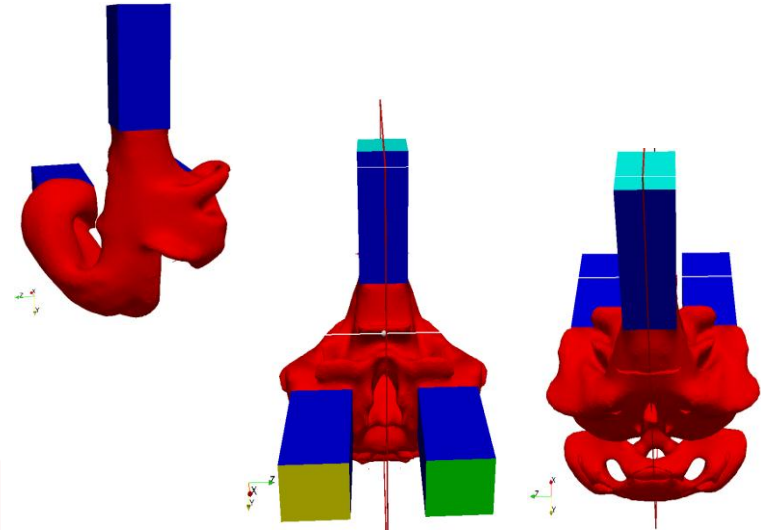


Demonstrator Framework – Manufacturing Constraints for Topological Optimization

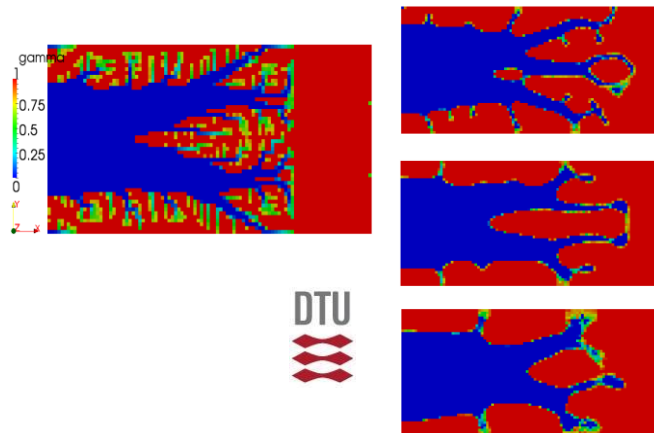
Demolding



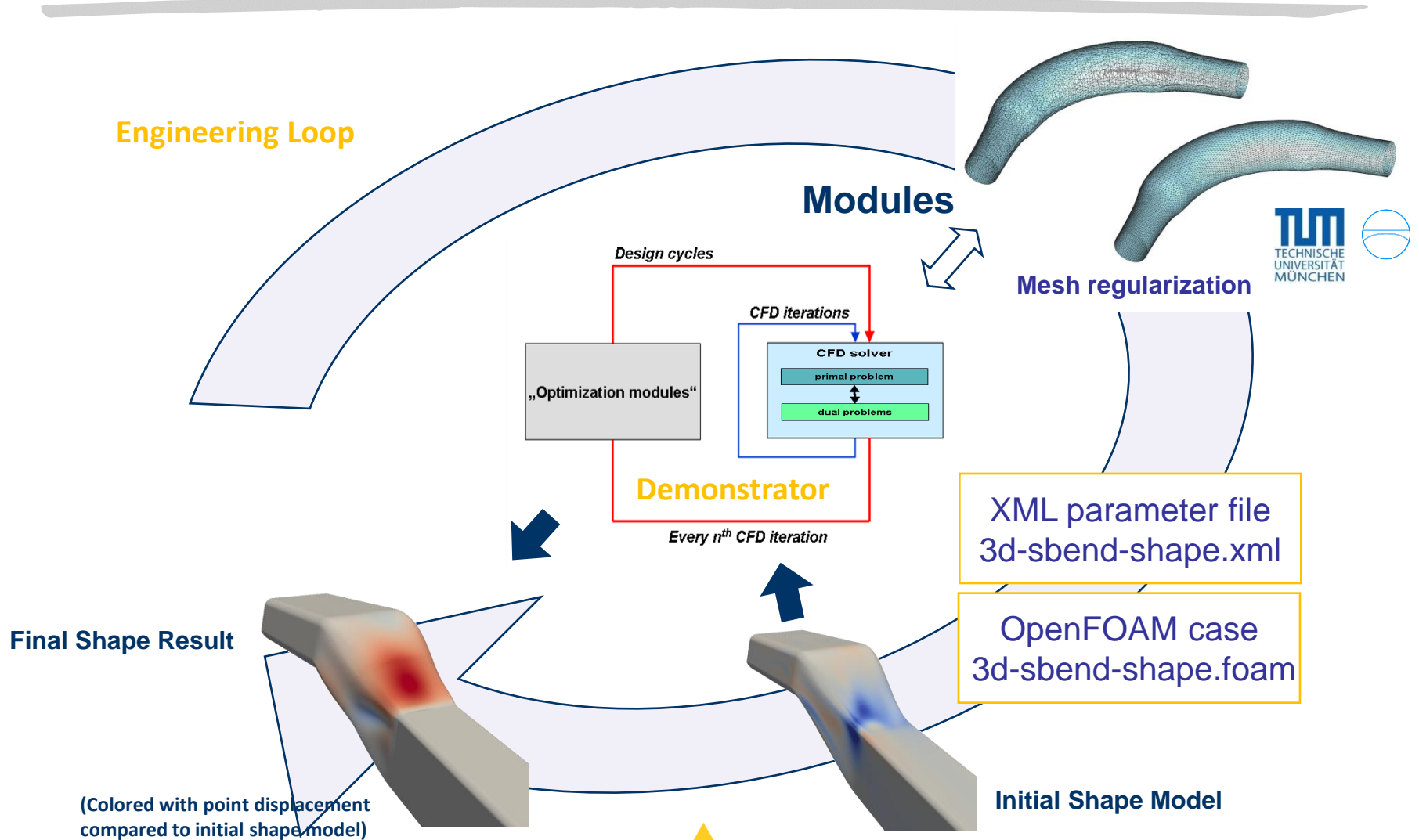
Symmetry



Minimum Member Size



Demonstrator Framework – Shape optimization

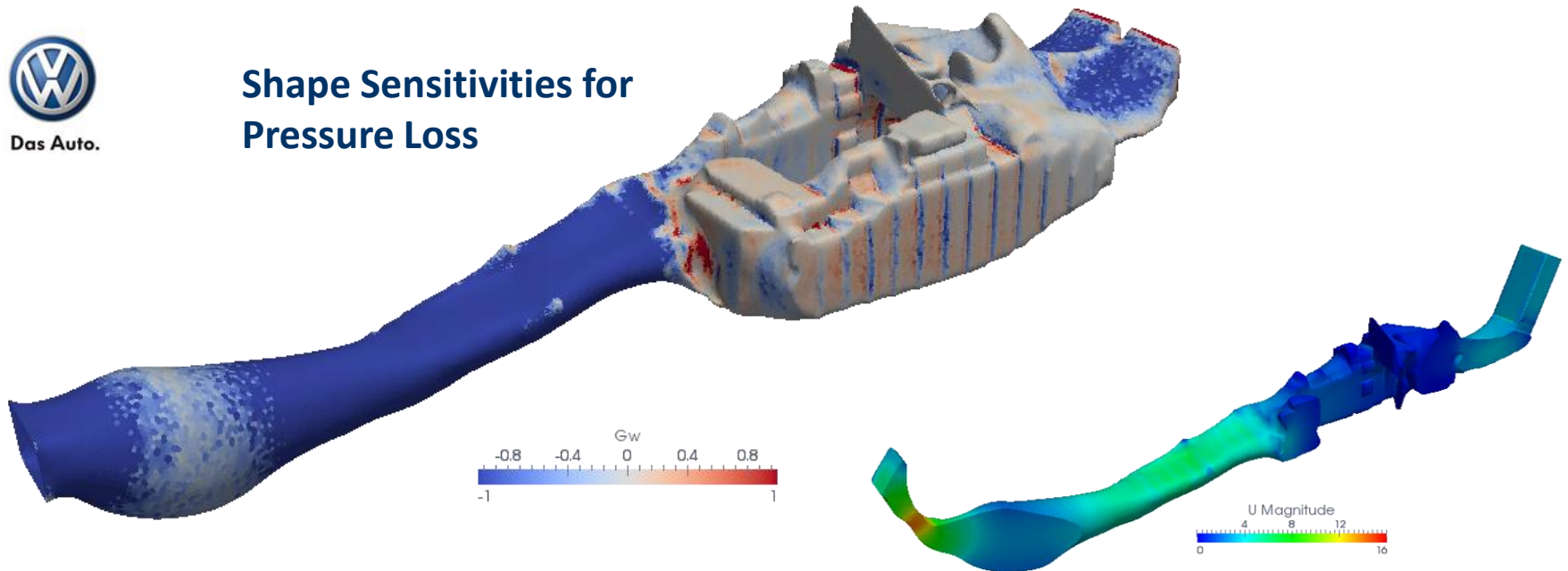


Shape Optimization – VW Example



Das Auto.

Shape Sensitivities for Pressure Loss



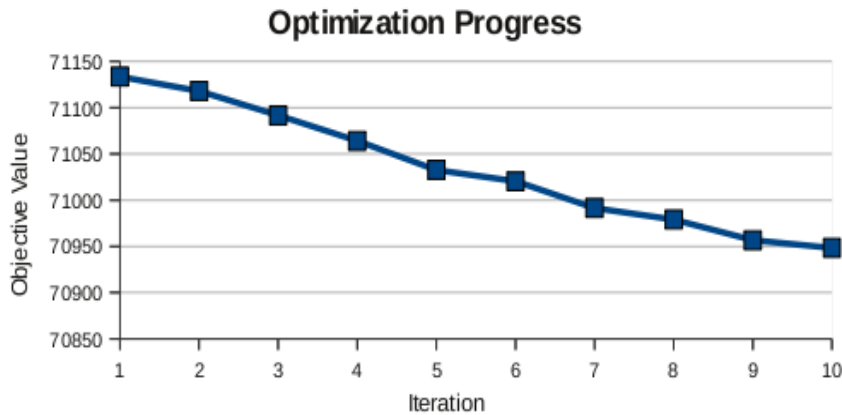
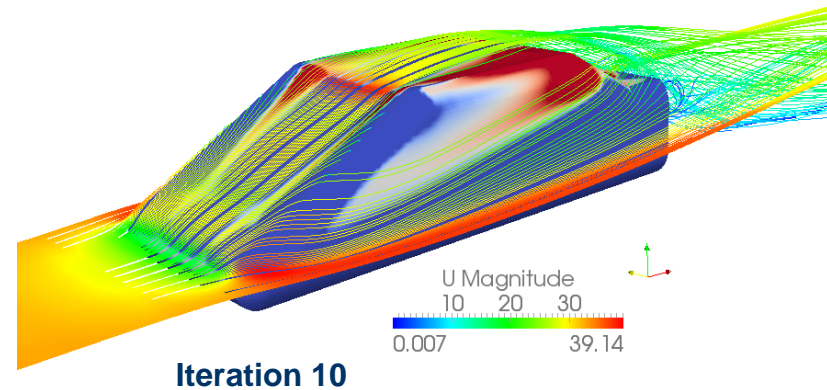
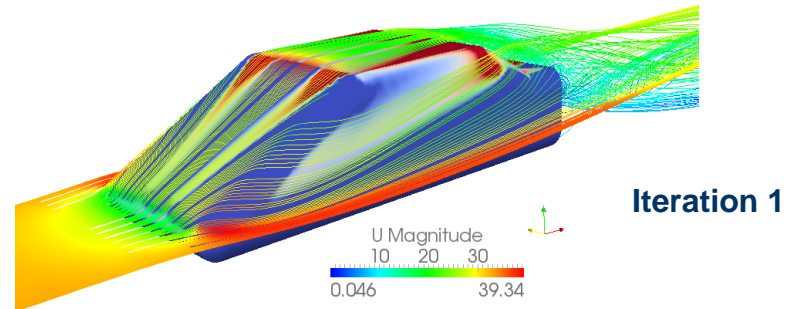
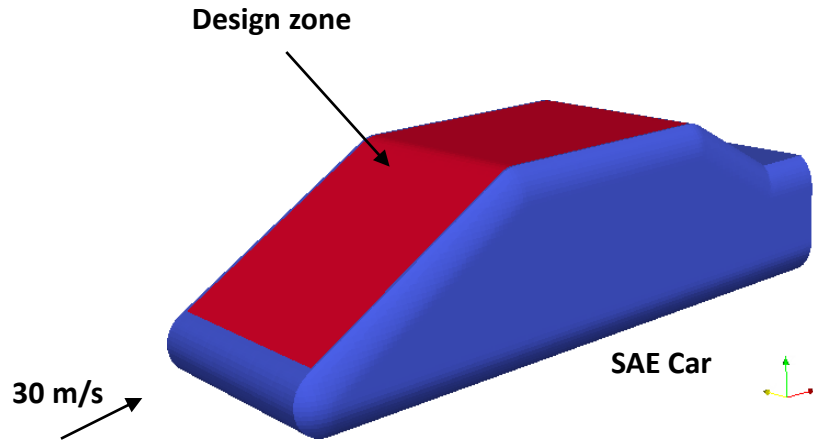
After topological optimization

- The extracted STL surface can be used for further shape optimization processes

Optimization of existing products

- Existing models can start the optimization loop within this state

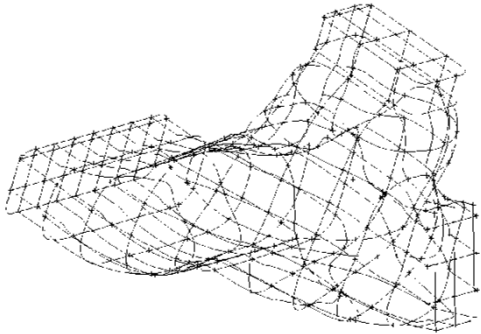
External Shape Optimization – SAE Body Example



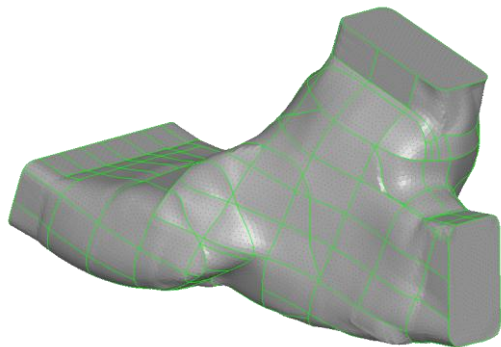
Optimization with respect to Pressure Loss

Demonstrator Framework – Post-processing

CAD re-construction



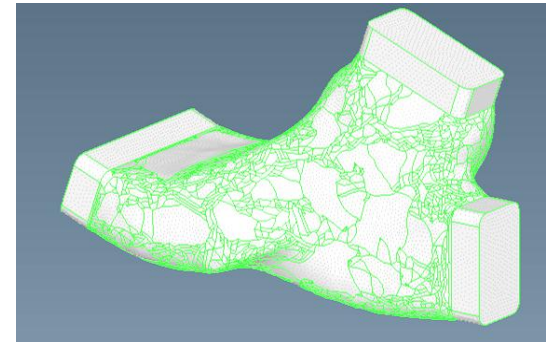
Re-construct based on IGES cuts



A very important step is how to get the optimized geometry back into a CAD system

IGES re-construct

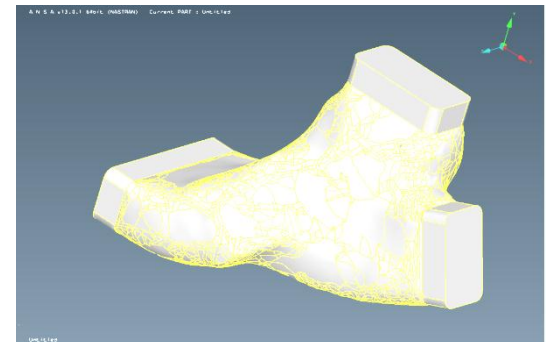
- The advantage of IGES cuts are big and simple shapes
- Depending on the number of cuts a de-featuring is possible



Re-construct based on STL data

STL re-construct

- The shape size depends on the local surface angle and
- All features are kept



Summary

- **A Demonstrator Framework has been developed that :**
 - Can be used to easily set up an optimization tasks
 - Controls topo and shape optimization processes
 - Takes care about data handling
 - Is open for parallel optimization
 - Supports constraints and manufacturing constraints
 - Provides multiple objective functions
 - Uses Regularization (TUM) and filtering methods
 - Includes different optimization algorithms – MMA and Steepest Descent
 - Provides an OpenFOAM interfacels
 - Is modular and open for further developments

Outlook

- Further development of adjoints
 - Improvement of optimization algorithms and stability
 - Advanced mesh regularization for internal mesh
 - Improvement of sedimentation algorithms
 - Adding manufacturing constraints – also for shape
 - Improving CAD back transfer
 - Adding additional solver interfaces
-
- Sustainable architecture



the optimization company

Thank you
for your attention

